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**FRAMES** - Frame members come in standard finless frame. Slide-in fin or flange frame are optional. Jambs shall be machined to interlock with sill and head members and shall be field assembled at each corner with screws. Sill member shall be sloped from the interior for effective drainage and shall have no deep ridges to accumulate water, dirt or mud.

**PRIME PANELS** - All panel members shall be joined at each corner with one steel screw. Panels are designed with reversible stiles, so that conversion to opposite slide can be easily accomplished at time of installation. Position of panels shall be determined and fixed at the time of installation. Moving panels shall roll on adjustable, ball bearing rollers. Panel stiles and rails shall be weatherstripped with pile.

**GLAZING** - Moving and fixed panels to be factory assembled. Glazed panels seated in wraparound, flexible glazing channel. Panels are available with either single or insulated 5/8" tempered glass.

**MATERIALS** - All structured members shall be made from 6063-T5 extruded aluminum alloy using standard commercial tolerances with minimum wall thickness of .050".