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corner with additional installation screws holes placed every 12-

Insert the replacement window into the opening bottom first tilting the top back and then inwards making sure that the window is evenly seated in the sealant on the exterior stops.

Shims must be applied at all screw points making sure not to twist, bow, or distort the replacement window frame.

Fig. 4-1

Picture window must be secured using the provided installation screws into the previously drilled screw holes.

Insure the window is square, plumb, and level after tighteEBTer tiEBTI screw olacel s. Sc1 36.w4( t)-3(h s)3( e)wl Ttp.81 T



New interior stops or the previously removed interior stops must be re-installed.

Inspect the joint between the new replacement window and interior stops/stool. Remove any excess sealant and fill any voids. If needed sealant may be applied around the interior where the stops/stool meet the new replacement window.

If no exterior capping is being applied, inspect the joint between the new replacement window and exterior stops. Remove any excess sealant and fill any voids. If needed, sealant may be applied where the exterior stops meet the frame of the new replacement window.

If a sill angle was used, sealant should be applied where the sill angle meets the previously existing sill. Use sealant where the sill angle meets the previously existing sill, and the

If capping the exterior trim, sealant should be applied where the capping meets the new replacement window.